



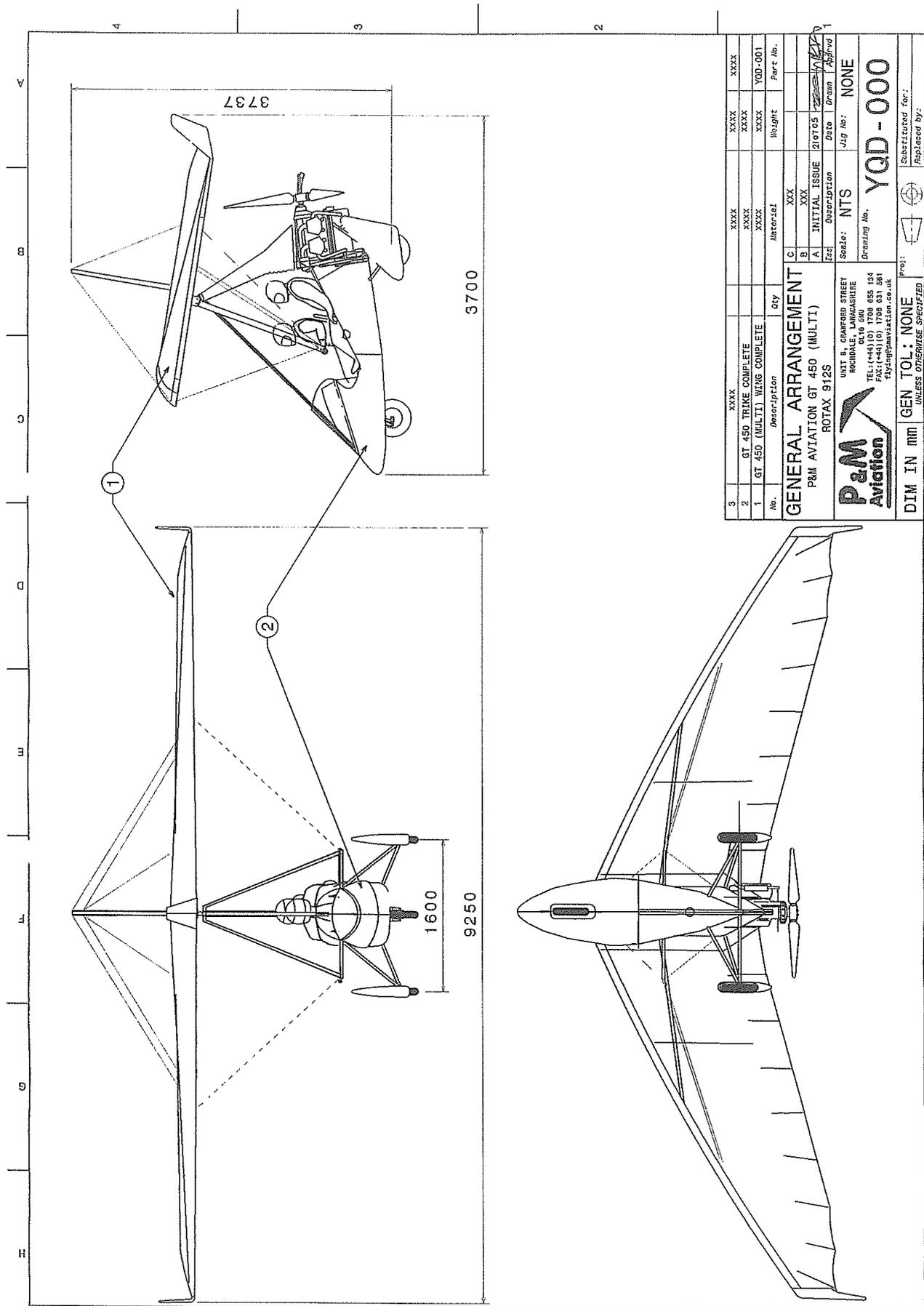
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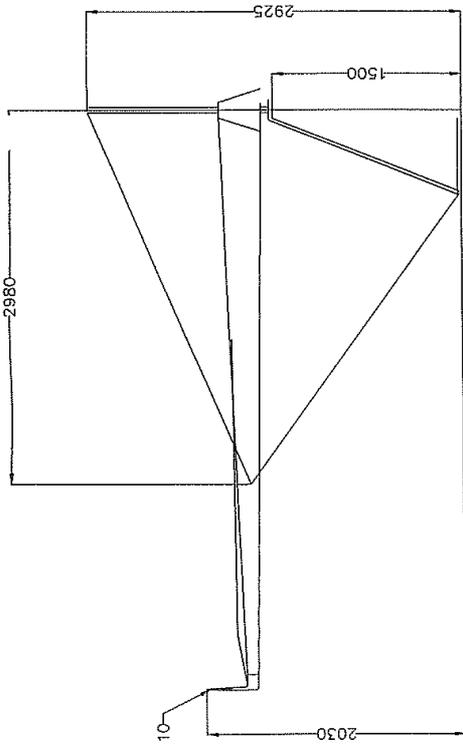
Quik GT450 Wing Illustrated Parts Catalogue

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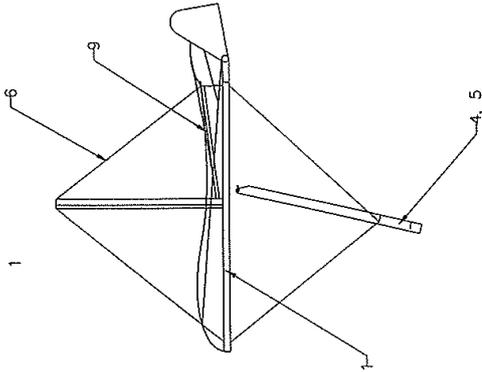
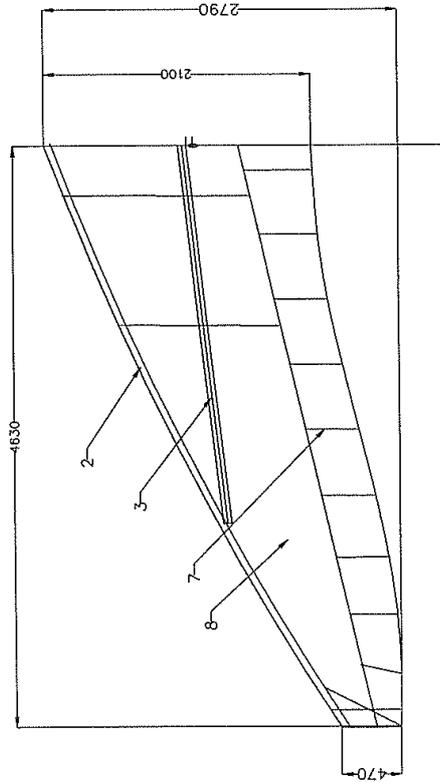
This manual should be used in conjunction with the Operators Manual. Some parts that are listed are not user serviceable. The following drawings are provided as a convenience to aid identification of parts for the ordering of spare parts from the factory. When ordering parts be sure to include the exact aircraft type and model, including engine number and aircraft registration/serial number, together with a description of the part and part number where applicable.

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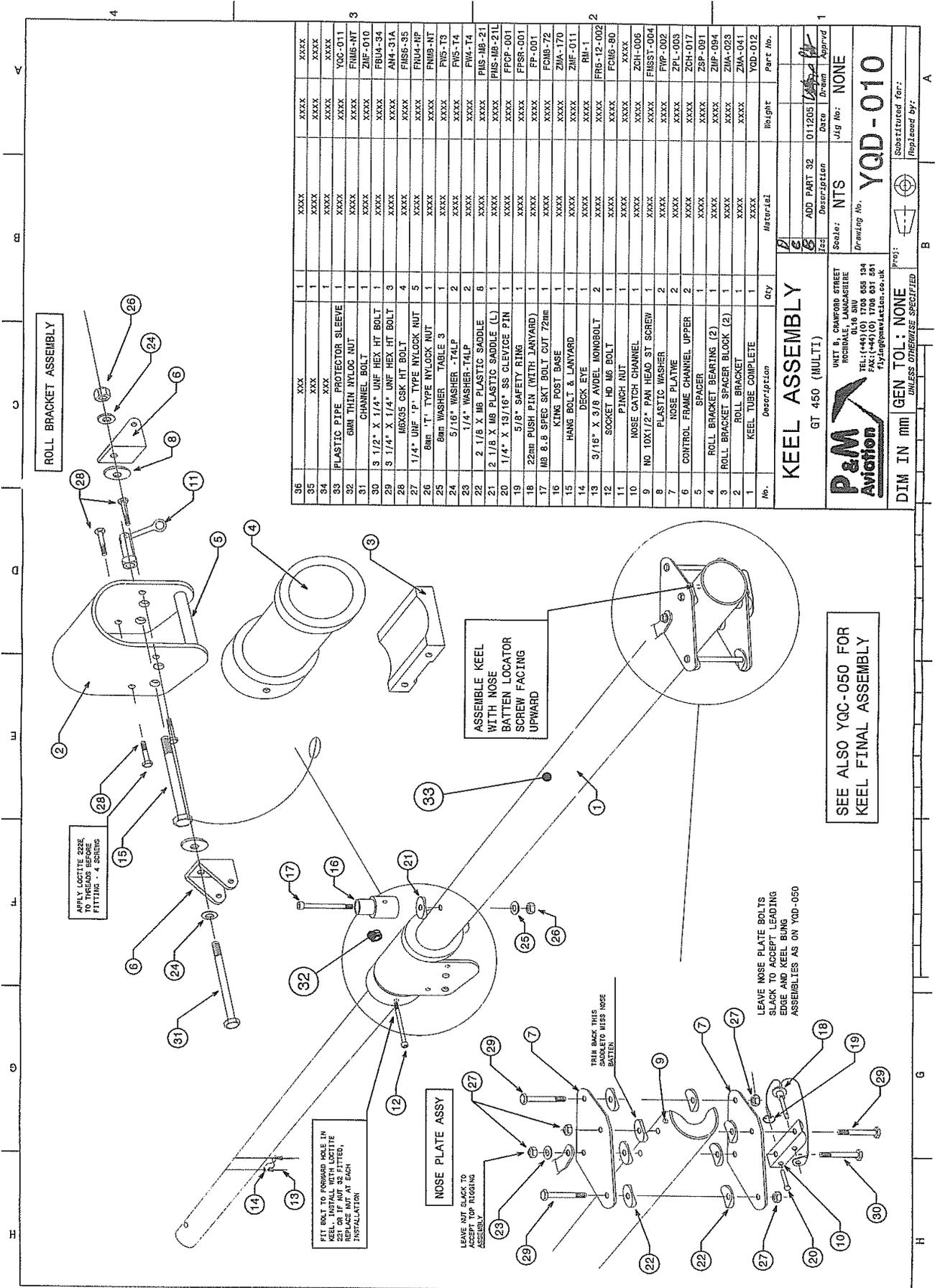


area 13.0 sq.m
 span 9260mm
 aspect ratio 6.59
 tip fin area 0.26 sq m (both fins)



10	TIP FIN ASSEMBLY	YQD-080
9	FIN TUBE ASSEMBLY	YQD-070
8	SAIL GENERAL ARRANGEMENT	YQD-060
7	BATTEN PLANE ASSEMBLY	YQD-71000
6	FINAL ASSEMBLY	YQD-050
5	TRAINING BAR ASSEMBLY	YQC-0401
4	CONTROL FRAME ASSEMBLY	YQD-040
3	CROSS SPAR ASSEMBLY	YQD-030
2	LEADING EDGE ASSEMBLY	YQD-020
1	KEEL ASSEMBLY	YQD-010

A	INITIAL ISSUE	21/07/05	PROJ. APPROVED	Checked	DRAWN
Iss.	Description of revision	Date	Approved		
P&M AVIATION LTD					
Drawing/Part No. YQD-001					
GT450 WING 13 sq m			PROJ. APPROVED		
DIM. IN mm SCALE: NTS			PROJ. APPROVED		
GEN. TOL. +/- 1.0mm			PROJ. APPROVED		



No.	Description	Qty	Material	Height	Part No.
36	XXX	1	XXXX	XXXX	XXXX
35	XXX	1	XXXX	XXXX	XXXX
34	XXX	1	XXXX	XXXX	XXXX
33	PLASTIC PIPE PROTECTOR SLEEVE	1	XXXX	XXXX	YQC-011
32	8MM THIN NYLOC NUT	1	XXXX	XXXX	FMS-NT
31	CHANNEL BOLT	1	XXXX	XXXX	ZNF-010
30	3/16" X 1/4" UNF HEX HT BOLT	1	XXXX	XXXX	FBUA-34
29	3/16" X 1/4" UNF HEX HT BOLT	3	XXXX	XXXX	AM4-31A
28	MIXES CSK HT BOLT	4	XXXX	XXXX	FMS-35
27	1/4" UNF "P" TYPE NYLOC NUT	5	XXXX	XXXX	FNU4-HP
26	8mm "T" TYPE NYLOC NUT	1	XXXX	XXXX	FNM9-NT
25	8mm WASHER - T4LP	2	XXXX	XXXX	FWS-T3
24	5/16" WASHER - T4LP	2	XXXX	XXXX	FWS-T4
23	1/4" WASHER-T4LP	2	XXXX	XXXX	FWS-T4
22	2 1/8 X MB PLASTIC SADDLE	6	XXXX	XXXX	PUS-MB-21
21	2 1/8 X MB PLASTIC SADDLE (L)	1	XXXX	XXXX	FMS-MB-21L
20	1/4" X 13/16" SS SLEEVGE PIN	1	XXXX	XXXX	FPSP-001
19	3/8" SAFETY RING	1	XXXX	XXXX	FPSP-001
18	22mm PUSH PIN (WITH JANVARD)	1	XXXX	XXXX	FCMG-72
17	MB B.B SPEC SKT BOLT CUT 72mm	1	XXXX	XXXX	ZMA-170
16	KING POST BASE	1	XXXX	XXXX	ZMF-011
15	HANG BOLT & JANVARD	1	XXXX	XXXX	RH-1
14	DECK EYE	1	XXXX	XXXX	XXXX
13	3/16" X 3/8 ANVIL MONOBOLT	2	XXXX	XXXX	FRB-12-002
12	SOCKET HD. BOLT	1	XXXX	XXXX	FCMG-80
11	PINCH NUT	1	XXXX	XXXX	XXXX
10	NOSE GATCH CHANNEL	1	XXXX	XXXX	XXXX
9	NO 10X1/2" PAN HEAD ST SCREW	1	XXXX	XXXX	ZCH-006
8	PLASTIC WASHER	2	XXXX	XXXX	FMSST-004
7	NOSE PLATIVE	2	XXXX	XXXX	FWP-002
6	CONTROL FRAME CHANNEL LIPPER	2	XXXX	XXXX	ZEL-003
5	SPACER	1	XXXX	XXXX	ZCH-017
4	ROLL BRACKET BEARING (2)	1	XXXX	XXXX	ZSP-091
3	ROLL BRACKET SPACER BLOCK (2)	1	XXXX	XXXX	ZMA-023
2	ROLL BRACKET	1	XXXX	XXXX	ZMF-094
1	KEEL TUBE COMPLETE	1	XXXX	XXXX	ZMA-041
					YQD-012

KEEL ASSEMBLY
GT 450 (MULTI)

ADD PART 32
Description: NTS
Date: 011205
Drawn: [Signature]
Approved: [Signature]

Scale: NTS
Drawing No. YQD-010
J/g No: NONE

Substituted for:
Replaced by:

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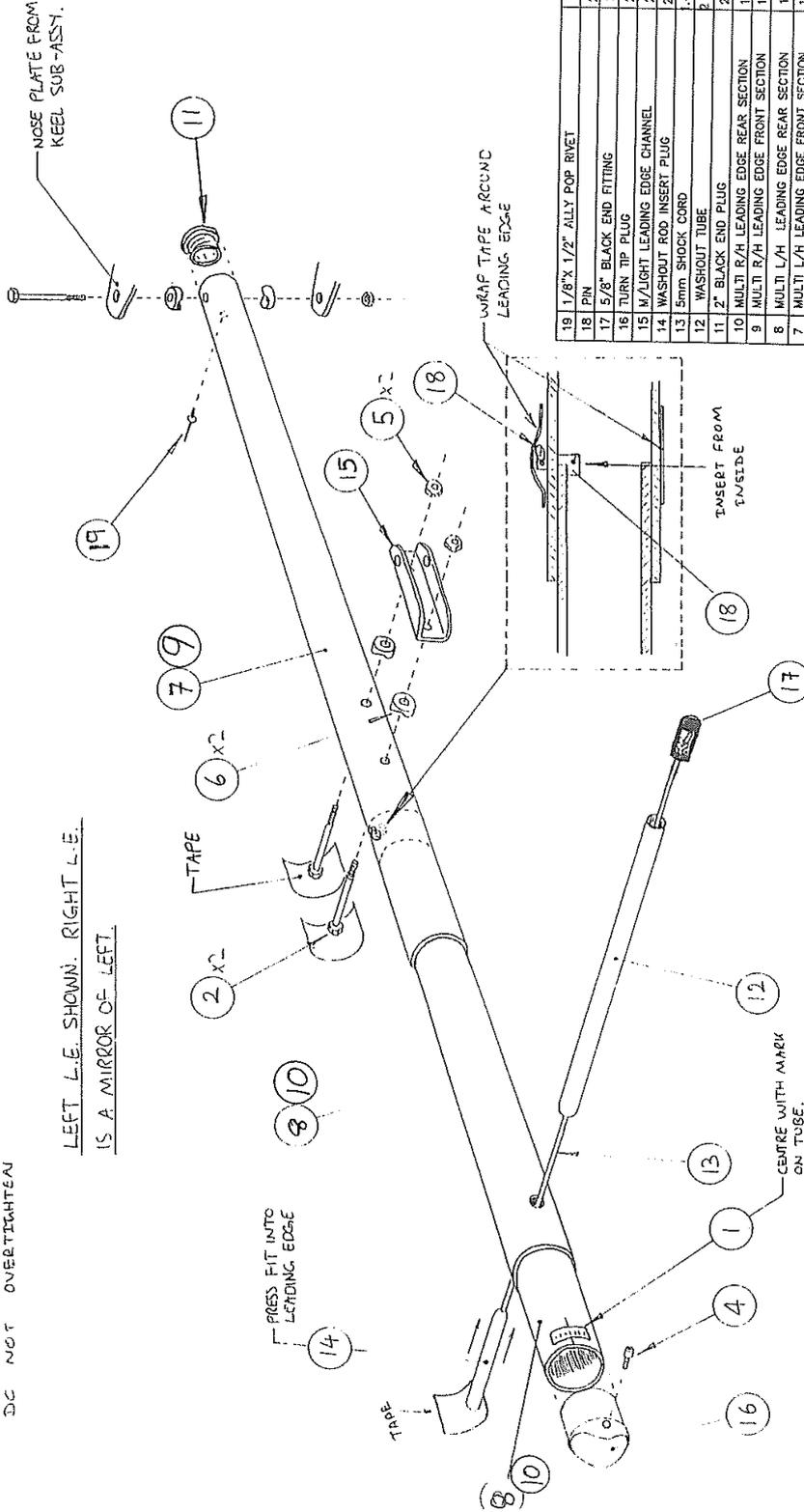
P&M Aviation

DIM IN mm GEN TOL: NONE
UNLESS OTHERWISE SPECIFIED

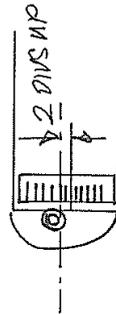
NOTE

NYLOCK NUTS SHOULD BE TIGHTENED TO BRING THE ASSEMBLY FIRMLY TOGETHER DO NOT OVERTIGHTEN

LEFT L.E. SHOWN. RIGHT L.E. IS A MIRROR OF LEFT.



NOTE - SET TIPS 2 DIVISIONS UP RELATIVE TO CRK., FOR INITIAL BUILD.



19	1/8" X 1/2" ALLOY POP RIVET	2	FR4-16-001
18	PIN	2	FRCP-001
17	5/8" BLACK END FITTING	2	PEP-003
16	TURN TIP PLUG	2	ZMP-055
15	M/LIGHT LEADING EDGE CHANNEL	2	ZCH-018
14	WASHOUT ROD INSERT PLUG	2	ZIN-010
13	5mm SHOCK CORD	1.4M	VS05-001
12	WASHOUT TUBE	2	YOB-77130
11	2" BLACK END PLUG	2	PEP16-001
10	MULTI R/H LEADING EDGE REAR SECTION	1	YOD-026
9	MULTI R/H LEADING EDGE FRONT SECTION	1	YOD-024
8	MULTI L/H LEADING EDGE REAR SECTION	1	YOD-025
7	MULTI L/H LEADING EDGE FRONT SECTION	1	YOD-023
6	2 1/4 X 1/8 PLASTIC SADDLE	8	FMS-MB-22
5	1/4 UNF P. TYPE NYLOCK NUT	6	FNUA-NP
4	M6 X 20mm SOCKET CAP SCREW	2	FOM6-20
2	1/4 UNF HEX BOLT	4	AN4-27A
1	TIP ADJUST PLACARD	2	DP-030

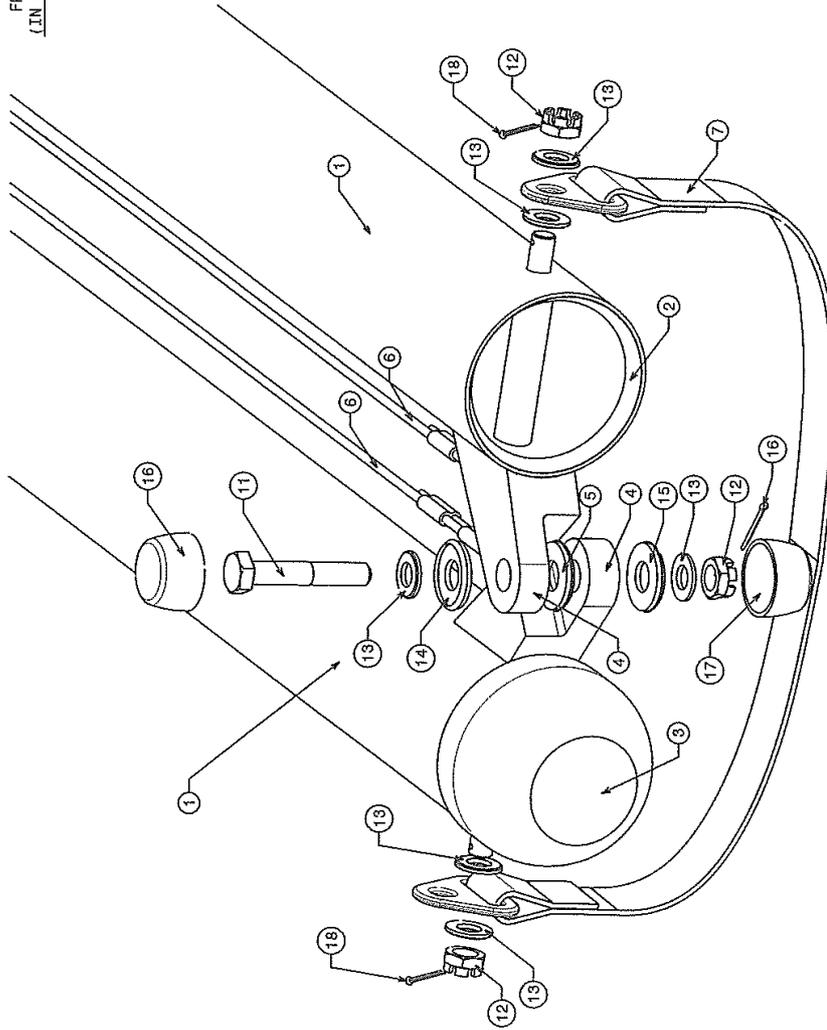
A	INITIAL ISSUE	Date	Approved	Checked	Drawn
Iss.	Description of revision				

P&M AVIATION Ltd
ELM TREE PARK,
MANTON,
WILTSHIRE,
SN81PS

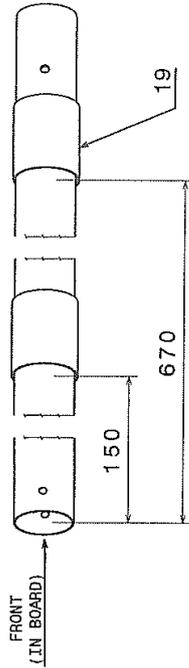
MULTI LEADING EDGE ASSEMBLY

Drawing No. YQD-020

NOTE:
CASTLE NUTS SHOULD BE
TIGHTENED TO BRING THE
ASSEMBLY FIRMLY TOGETHER
DO NOT OVERTIGHTEN



POSITION OF PROTECTOR
SLEEVES ON CROSS SPAR



No.	Description	Qty	Material	Weight	Part No.
21	XXX	X	XXXX		XXXX
20	XXX	X	XXXX		XXXX
19	NEOPRENE XBOOM PROTECTOR	4	NEOPRENE SHARKSKIN		YQB-040
18	1 X 1/16" SPLIT PIN	3	XXXX		FRSP-002
17	10MM RAISED SKIFFY CAP	1	XXXX		PMG-RSC10
16	8MM RAISED SKIFFY CAP	1	XXXX		PMG-RSC8
15	10MM SKIFFY WASHER	1	XXXX		PMG-SB10
14	8MM SKIFFY WASHER	1	XXXX		PMG-SB8
13	5/16" TSLP WASHER	6	XXXX		FN5-T3
12	5/16" UNF CASTLE NUT	3	XXXX		FNUS-CN
11	ANS-15 AIRCRAFT HEX BOLT	1	XXXX		FBA3-15
10	(SPARE)	X	XXXX		XXXX
9	(SPARE)	X	XXXX		XXXX
8	QUIK/MULTI ANTIFLOAT WEBBING	X	XXXX		XXXX
7	MULTI RESTRAINT CABLE	1	NYLON/ S-STEEL		YQC-027
6	PIVOT BLOCK SPACER	1	S-STEEL		YQC-D32
5	CROSS SPAR PIVOT BLOCK (11mm)	1	NYLON		ZSP-008
4	CROSS SPAR CENTRE BALL	2	HE30 TF OR 6082 T6		ZMA-002
3	CROSS SPAR BALL SEAT	1	WHITE NYLON		ZMP-010
2	MULTI CROSS SPAR (L/R)	2	HE30 TF OR 6082 T6		ZTH-009
1	MULTI CROSS BOOM	1	HE30 TF OR 6082 T6		YQD-031

INITIAL ISSUE	Date	Drawn	Approved
A	210705		

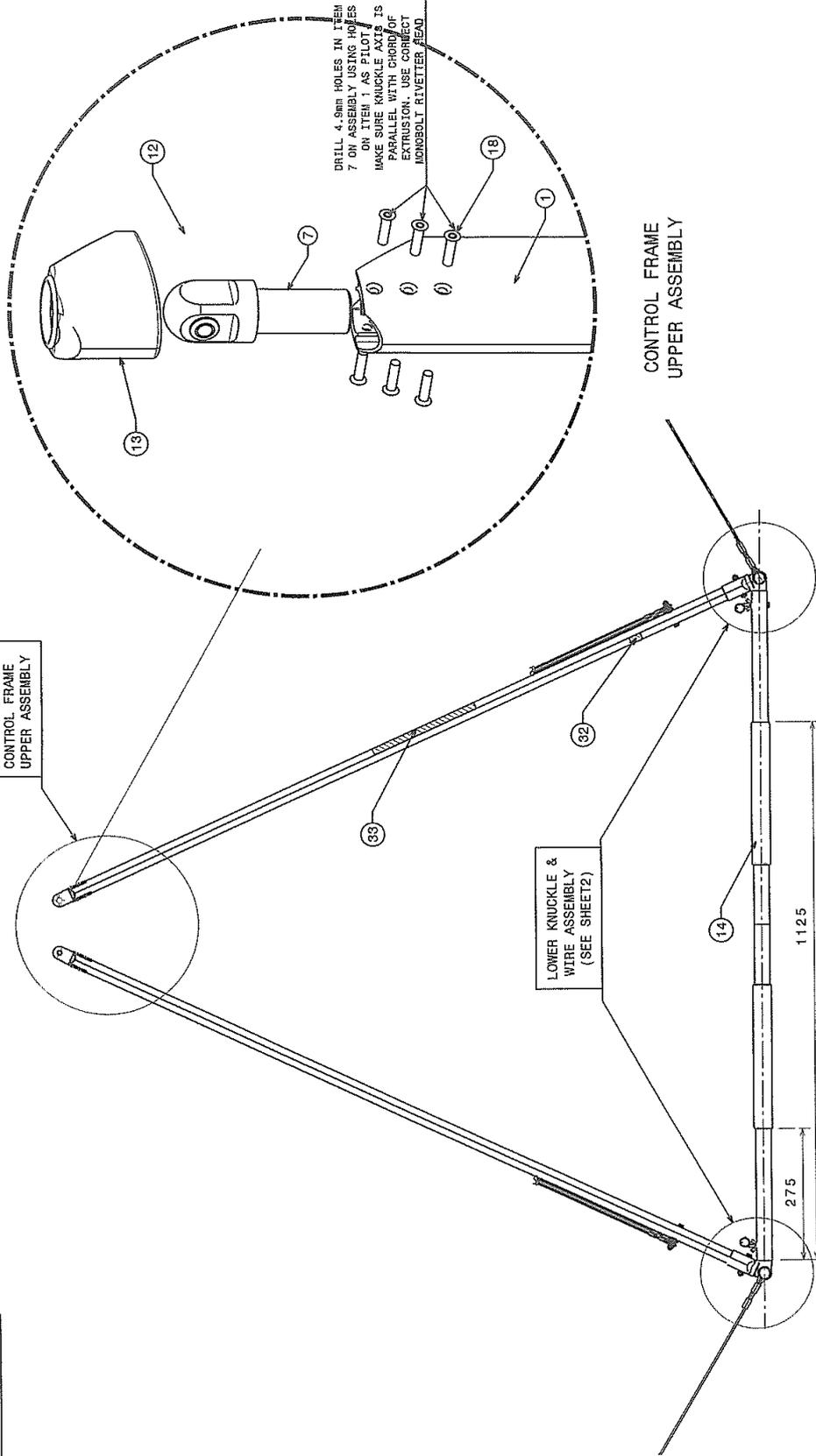
Scale: 2:3
Drawing No. YQD-030
Substituted for: NONE
Replaced by: A

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GEN TOL: NONE
UNLESS OTHERWISE SPECIFIED

SHEET 1 OF 2



C	XXX	INITIAL	ISSUE	210703	Date	Drawn	Approved
B	XXX	INITIAL	ISSUE	1/22	Date	Drawn	Approved
A	XXX	INITIAL	ISSUE	1/22	Date	Drawn	Approved
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Drawing No.		YQD-040		Substituted for:		Replaced by:	

MULTI CONTROL FRAME

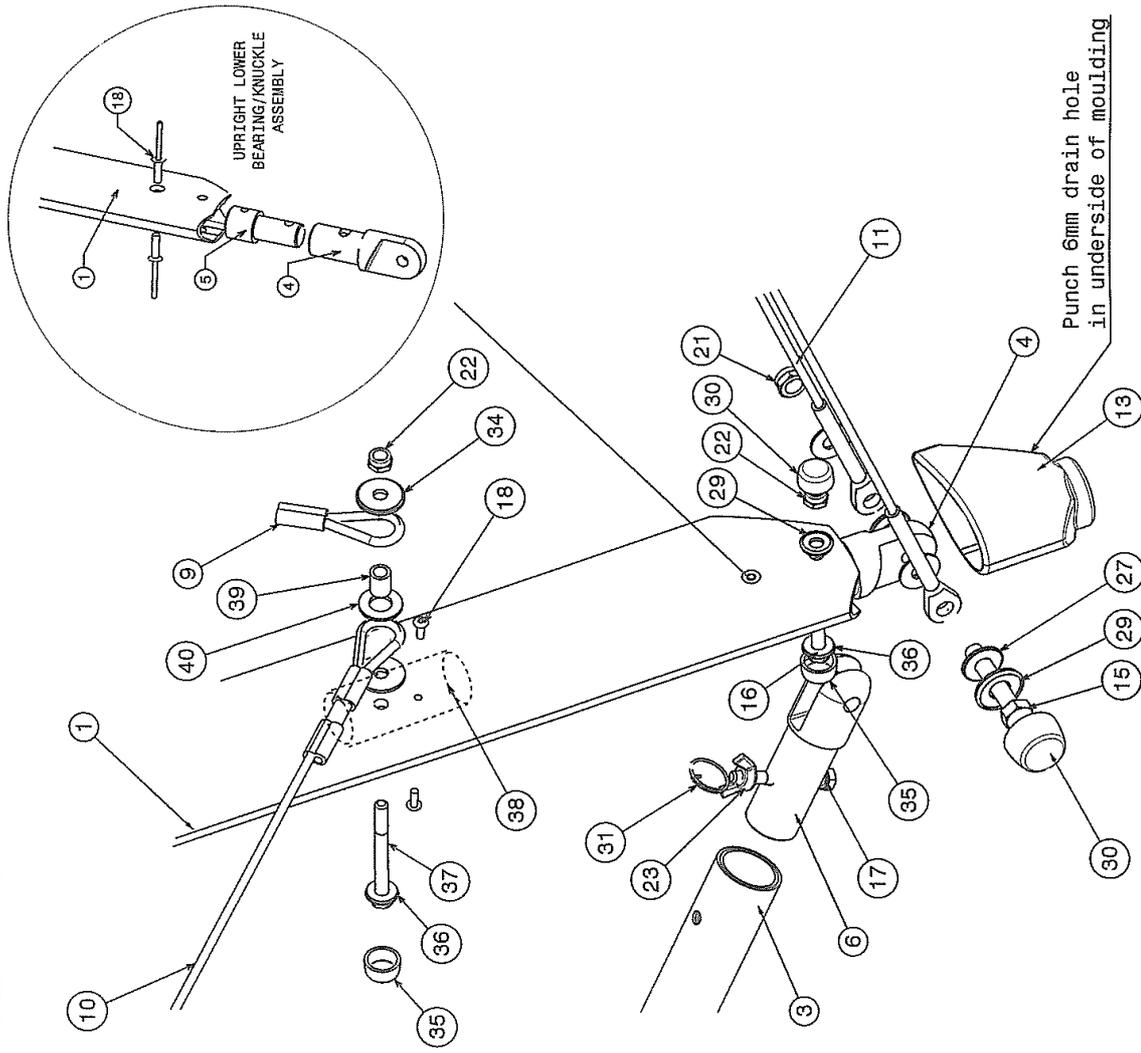
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FAX: (1445) 01 1705 831 891
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DIM IN mm GEN TOL: NONE
UNLESS OTHERWISE SPECIFIED

CONTROL FRAME COMPLETE
Scale: 1:8

SHEET 2 OF 2



No.	Description	Qty	Material	Weight	Part No.
46					
45	XXX	X	XXXX		
44	XXX	X	XXXX		
43	XXX	X	XXXX		
42	XXX	X	XXXX		
41	XXX	X	XXXX		
40	10MM WASHER	2	XXXX		FW10-B
39	SPACER BUSH	2	XXXX		ZSP-308
38	AERFOIL PLUG	2	XXXX		ZMP-195
37	AN4-22A HEX BOLT	2	XXXX		FB44-22A
36	6MM SKIFFY RING	4	XXXX		PMC-S06
35	6MM RAISED SKIFFY CAP	4	XXXX		PMC-RSC6
34	1/4" X 3/4 MS WASHER	6	XXXX		FW4-12
33	LARGE 2 COLOUR STICKER	2	XXXX		DVL-004
32	HAIR AND MAIN PLACARDS	1	XXXX		DP-058
31	5/8" SAFETY RING	2	XXXX		SFRS-001
30	6MM RAISED SKIFFY CAP	4	XXXX		PMC-S08
29	6MM SKIFFY RING	4	XXXX		PMC-S08
28	1/4" M STEEL WASHER	8	XXXX		FW4-T4
27	5/16" M STEEL WASHER TAILP	2	XXXX		FW5-T4
26	(SPARE)	X	XXXX		XXXX
25	(SPARE)	1	XXXX		XXXX
24	1/4" UNF WING NUT	2	XXXX		FWU4-WN
23	1/4" UNF P TYPE NYLOCK NUT	2	XXXX		FWU4-HP
22	1/4" UNF P TYPE NYLOCK NUT	2	XXXX		FWU4-HP
21	5/16" UNF P TYPE NYLOCK NUT	2	XXXX		FWU5-HP
20	(SPARE)	1	XXXX		XXXX
19	(SPARE)	1	XXXX		XXXX
18	3/16 X 3/8 C-SUNK AVDEL NUBOLT	16	AVDEL 02761-00615		FR6-12-00
17	AN4-15 HEX A/C BOLT	2	XXXX		FB44-15
16	AN4-17A HEX A/C BOLT	2	XXXX		FB44-17A
15	AN5-21A HEX A/C BOLT	2	XXXX		FB44-21A
14	BASE BAR HAND GRIPS	2	XXXX		PMH-008B
13	EXTRUSION END BOOT	2	XXXX		PMH-048
12	FIB-0809 SDU FLANGED BEARING	4	XXXX		XXXX
11	LOWER SIDE RIGGING	4	XXXX		YOD-045
10	LOWER FRONT RIGGING	2	XXXX		YOD-047
9	LOWER REAR RIGGING	2	XXXX		YOD-046
8	SPARE	X	XXXX		XXXX
7	C FRAME SIDE TOP KNUCKLE	2	XXXX		ZKN-133
6	C FRAME BASE TUBE KNUCKLE	2	XXXX		ZKN-126
5	UPRIGHT ROTATOR BEARING	2	XXXX		ZMP-132
4	C FRAME SIDE LOWER KNUCKLE	2	XXXX		ZKN-132
3	CONTROL FRAME BASE TUBE	1	XXXX		YOC-042
2	(SPARE)	X	XXXX		XXXX
1	CONTROL FRAME UPRIGHT (L/R)	2	XXXX		YOD-041

MULTI CONTROL FRAME

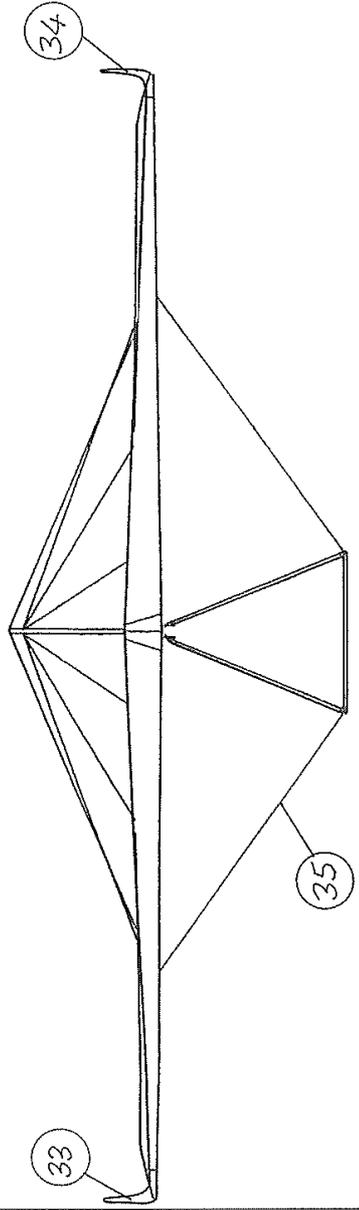
UNIT 9, CHAWFORD STREET
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DIM IN mm GEN TOL: NONE UNLESS OTHERWISE SPECIFIED

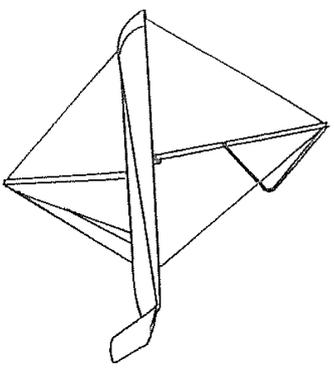
Scale: 1:2
 Drawing No. YQD-040
 Substituted for:
 Replaced by:

C	XXX	INITIAL ISSUE	210705	210705	210705
B	XXX	DESCRIPTION			
A	XXX	DATE			
1	XXX	APPROVED			

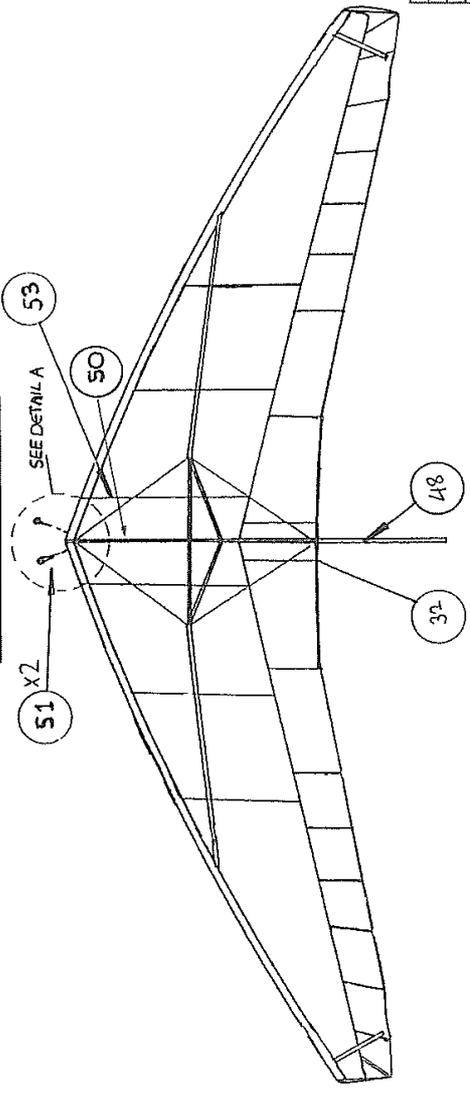
FRONT ELEVATION



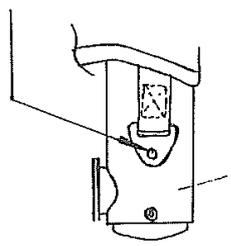
SIDE ELEVATION



UNDERSIDE ELEVATION



DETAIL A

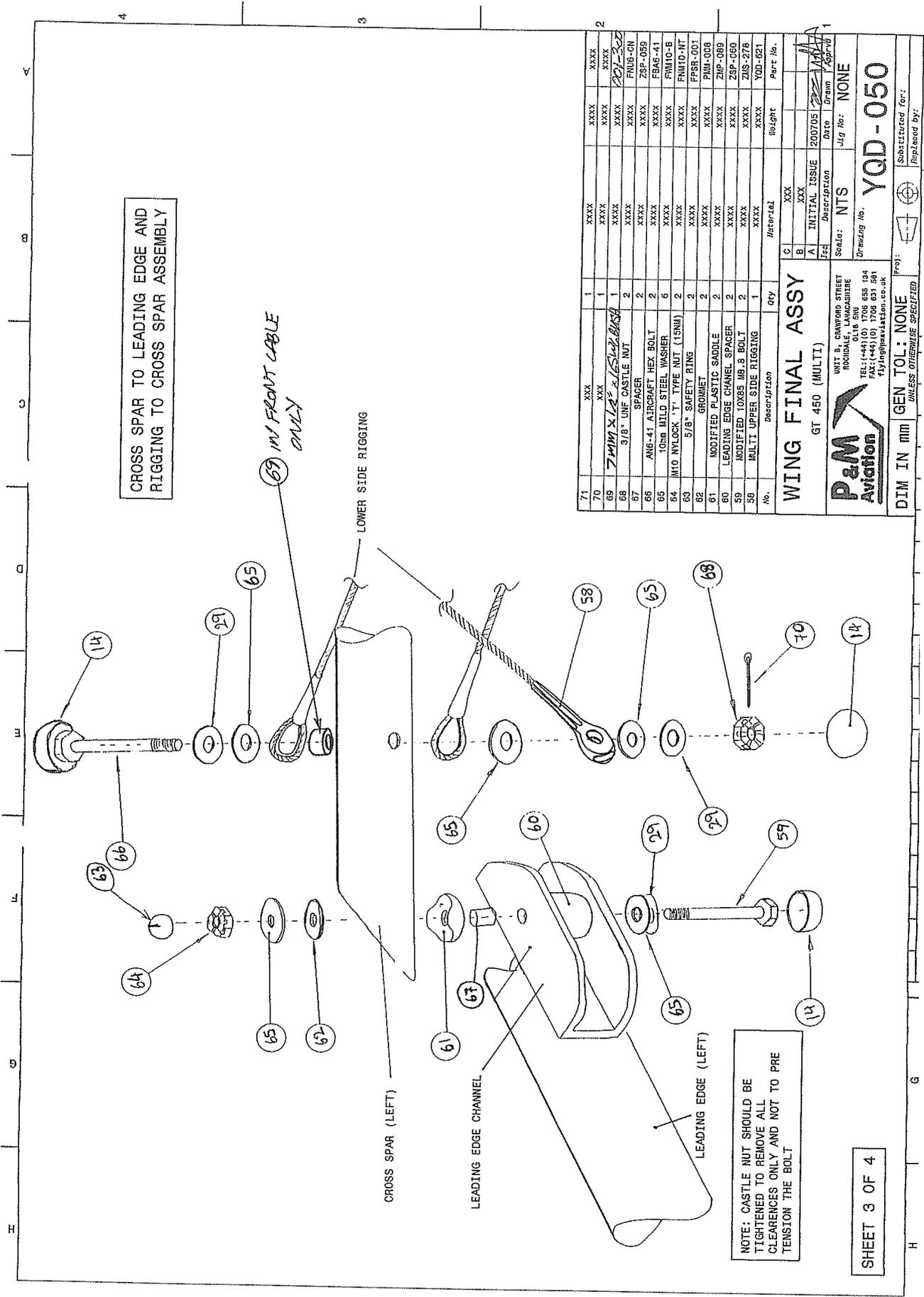


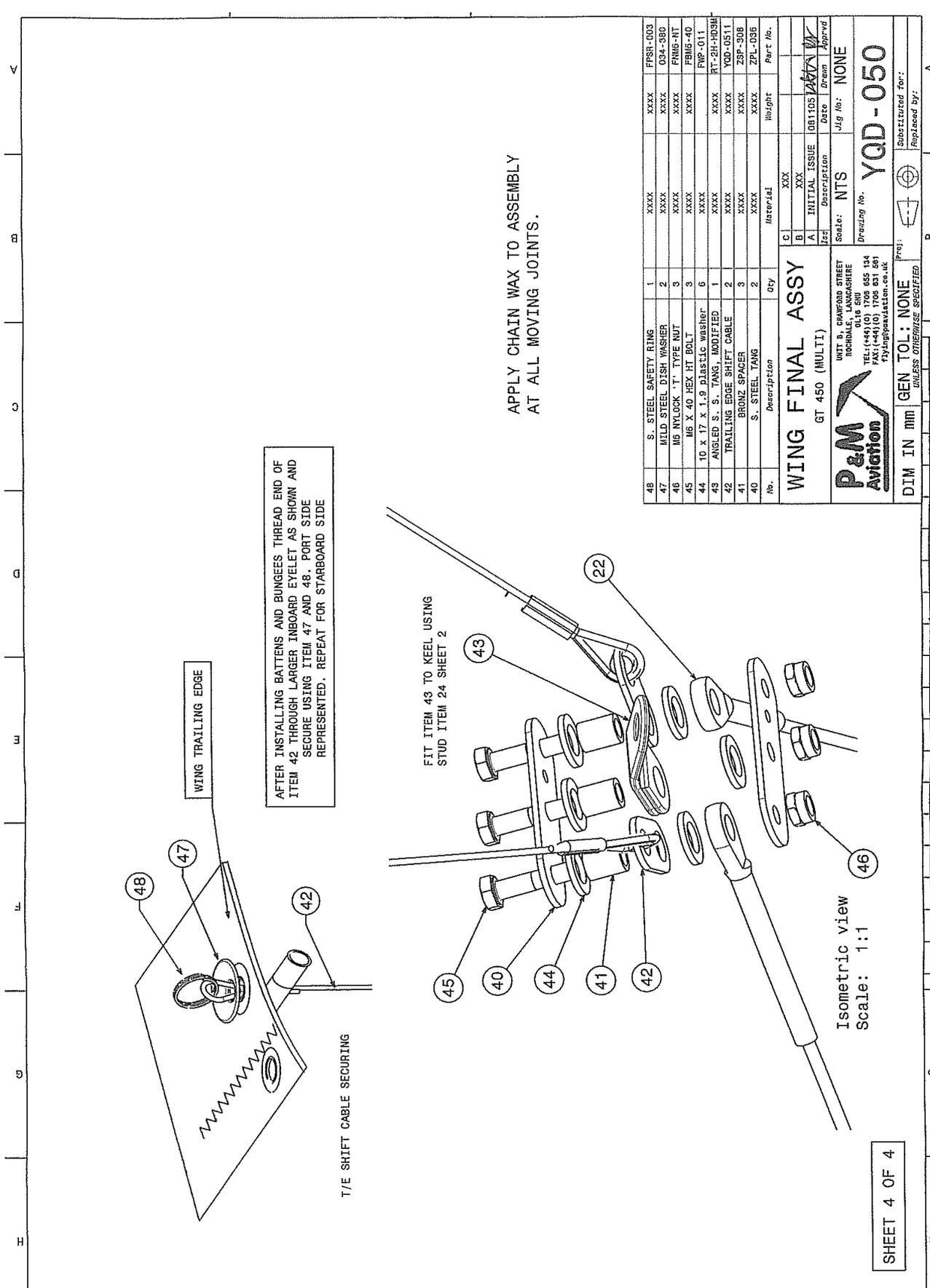
L/E ASSEMBLY

PULL TANG FORWARD ENSURING THE WEBBING IS JUST TIGHT AND IN LINE WITH THE LEADING EDGE TUBE. MOVE TANG DIRECTLY REARWARD 15mm FROM THIS POSITION ALONG THE LEADING EDGE TUBE. MARK HOLE THROUGH TANG ONTO TUBE. DRILL L/E DIA 4mm THROUGH ONE ITEM 42 TO ATTACH TANG TO LEADING EDGE. REPEAT FOR OTHER SIDE.

No.	1	Qty	1	Material	XXXX	Weight	XXXX	Part No.	XXXX
WING FINAL ASSY GT 450 (MULTI)									
P&M Aviation UNIT 11, GRANFORD STREET BROMBURY, STAMFORD OX16 5NU TEL: (+44) (0) 1708 655 134 FAX: (+44) (0) 1708 631 591 flying@pmaperations.co.uk									
Description		Initial Issue		Date		Drawn		Approved	
GT 450 (MULTI)		200705		200705		[Signature]		[Signature]	
Scale: NTS		Jig No: NONE		Drawing No: YQD - 050		Substituted For:		Replaced by:	
GEN TOL: NONE		UNLESS OTHERWISE SPECIFIED		Proj:		[Symbol]		A	

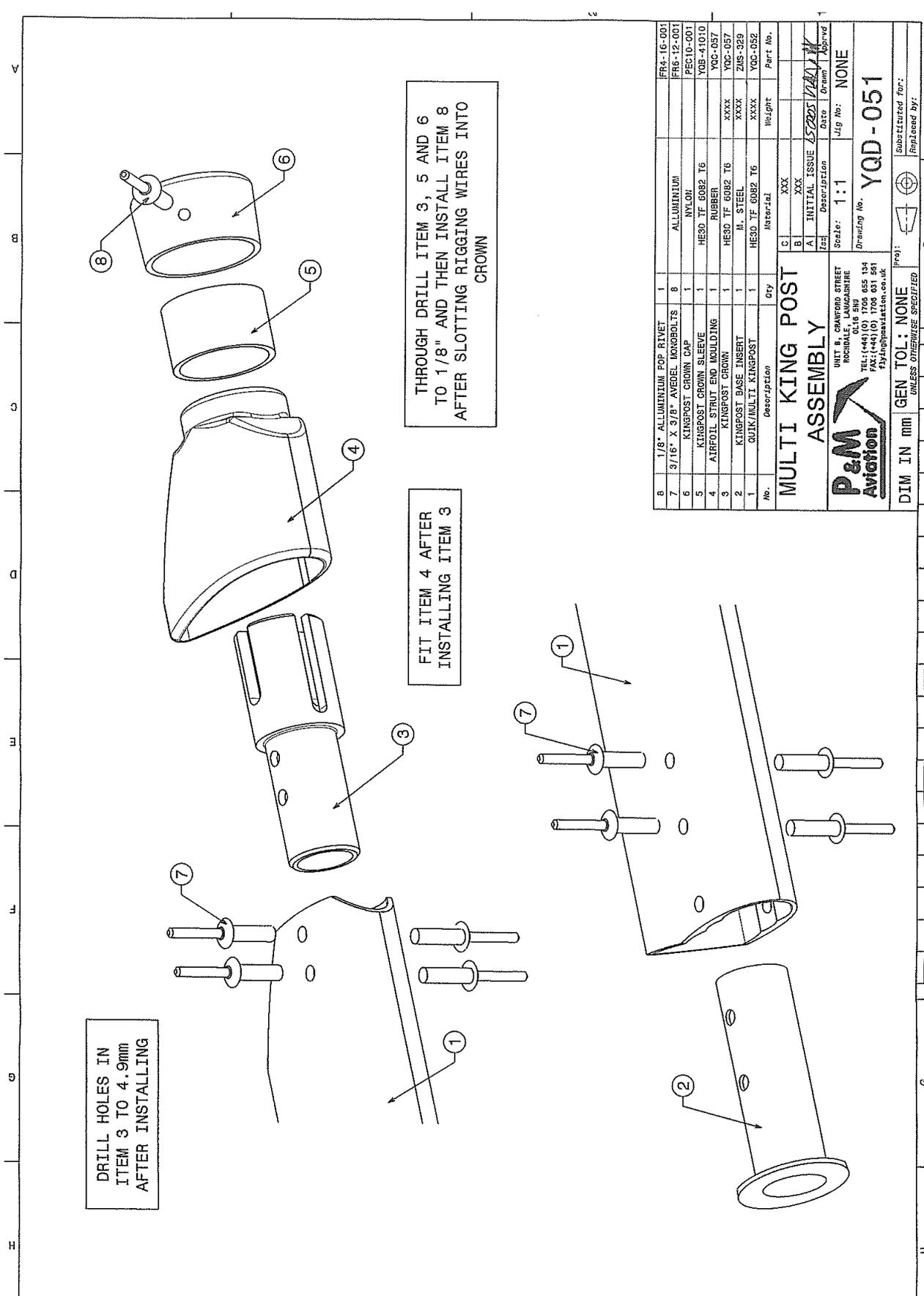
SHEET 1 OF 4





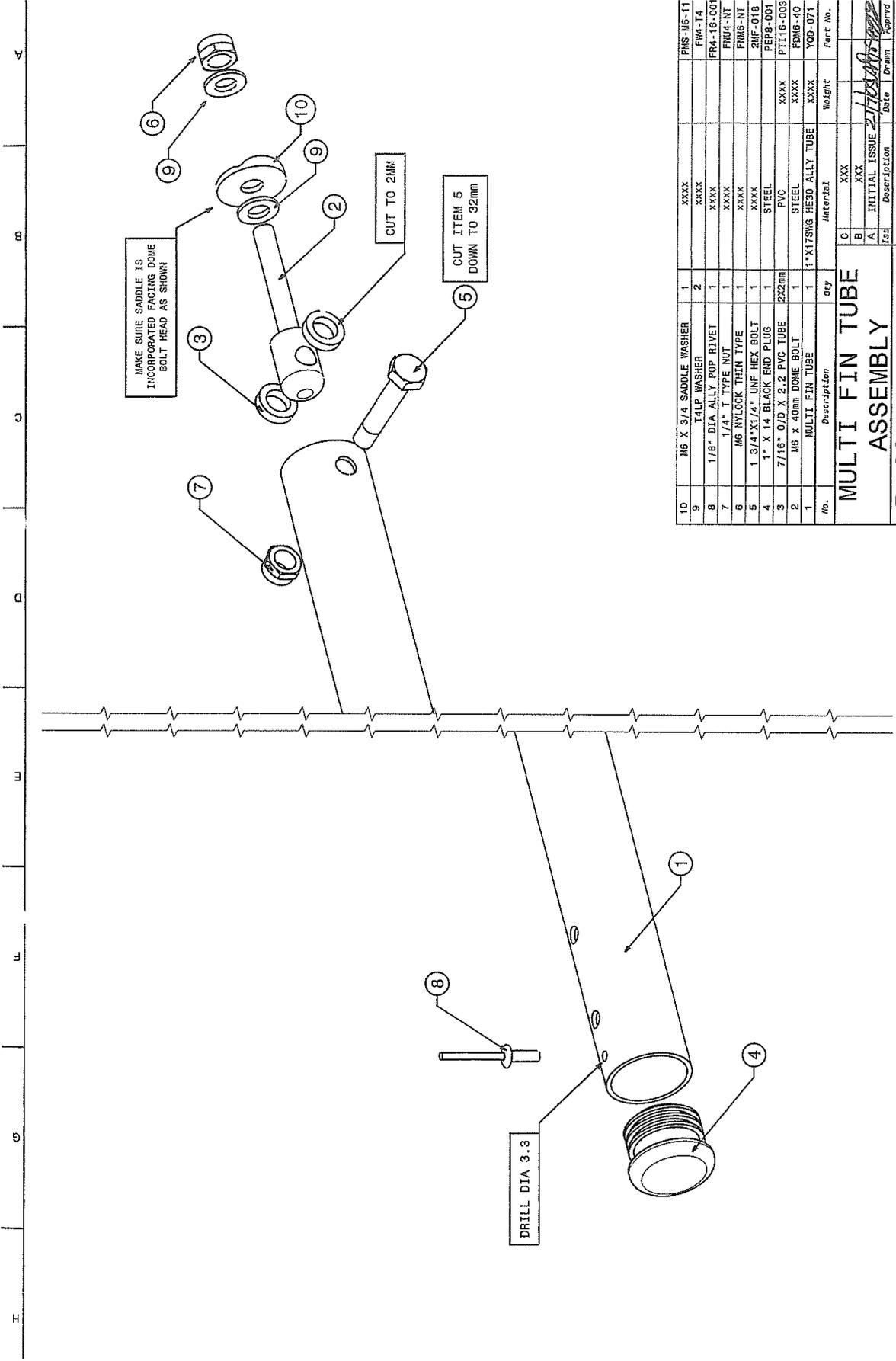
APPLY CHAIN WAX TO ASSEMBLY AT ALL MOVING JOINTS.

48	S. STEEL SAFETY RING	1	XXXX	XXXX	FRSR-003
47	MILD STEEL DISH WASHER	2	XXXX	XXXX	034-380
46	M6 NYLOCK T. TYPE NUT	3	XXXX	XXXX	FM6-NY
45	M6 X 40 HEX HT BOLT	3	XXXX	XXXX	FM6-40
44	10 X 17 X 1.9 plastic washer	6	XXXX	XXXX	FWP-011
43	ANGLED S. S. TANG, MODIFIED	1	XXXX	XXXX	RT-2H-HD3M
42	TRAILING EDGE SHIFT CABLE	2	XXXX	XXXX	YQD-0511
41	BRONZ SPACER	3	XXXX	XXXX	ZSP-308
40	S. STEEL TANG	2	XXXX	XXXX	ZPL-036
No.	Description	Qty	Material	Weight	Part No.
WING FINAL ASSY					
GT 450 (MULTI)					
UNIT B, CHAFFORD STREET 1000 BRIDGE ROAD G11 6 8U P&M Aviation TEL: (+44) (0) 1708 655 134 FAX: (+44) (0) 1708 631 591 pym@pymaviation.co.uk					
Scale: NTS			Jtg No: NONE		
Drawing No. YQD-050			Substituted for:		
Proj: GEN TOL: NONE			Replaced by:		
UNLESS OTHERWISE SPECIFIED					



No.	Description	Qty	Material	Weight	Part No.
1	QUIK/MULTI KINGPOST	1	HE30 TF 6082 TG	XXXX	YQB-057
2	KINGPOST BASE INSERT	1	M. STEEL	XXXX	YQB-057
3	KINGPOST CROWN	1	HE30 TF 6082 TG	XXXX	YQB-057
4	AIRFOIL STENT END HOULDING	1	RUBBER	XXXX	YQB-057
5	KINGPOST CROWN SLEEVE	1	HE30 TF 6082 TG	XXXX	YQB-1010
6	KINGPOST CROWN CAP	1	NYLON	XXXX	PEG10-001
7	3/16" X 3/8" AVEDEL KOROBOLTS	8	ALUMINIUM	XXXX	FR4-16-001
8	1/8" ALUMINIUM POP RIVET	1	ALUMINIUM	XXXX	FR4-16-001

MULTI KING POST ASSEMBLY	
UNIT 8, CRAWFORD STREET ROCHDALE, LANCASHIRE TEL: (1441) (0) 1705 655 134 FAX: (1441) (0) 1705 031 561 flying@pandaviation.co.uk	Scale: 1:1
INITIAL ISSUE	Date
Drawn	Approved
Jig No:	NONE
Drawing No.	YQD-051
Substituted for:	
Replaced by:	



MAKE SURE SADDLE IS INCORPORATED FACING DOME BOLT HEAD AS SHOWN

CUT TO 2MM

CUT ITEM 5 DOWN TO 32mm

DRILL DIA 3.3

No.	Description	Qty	Material	Weight	Part No.
10	M6 X 3/4 SADDLE WASHER	1	XXXX		FMS-16-11
9	T4LP WASHER	2	XXXX		FW4-T4
8	1/8" DIA ALLY POP RIVET	1	XXXX		FR4-16-001
7	1/4" T TYPE NUT	1	XXXX		FN4-N1
6	M6 NYLOCK THIN TYPE	1	XXXX		FN6-N1
5	1 3/4" X 1/4" UNF HEX BOLT	1	XXXX		2HF-018
4	1" X 1/4 BLACK END PLUG	1	STEEL		REP3-001
3	7/16" O/D X 2.2 PVC TUBE 2X2mm	1	PVC	XXXX	PT16-003
2	M6 x 40mm DOME BOLT	1	STEEL	XXXX	FM6-40
1	MULTI FIN TUBE	1	1" X 175MG HE30 ALLY TUBE	XXXX	YQD-071

MULTI FIN TUBE ASSEMBLY

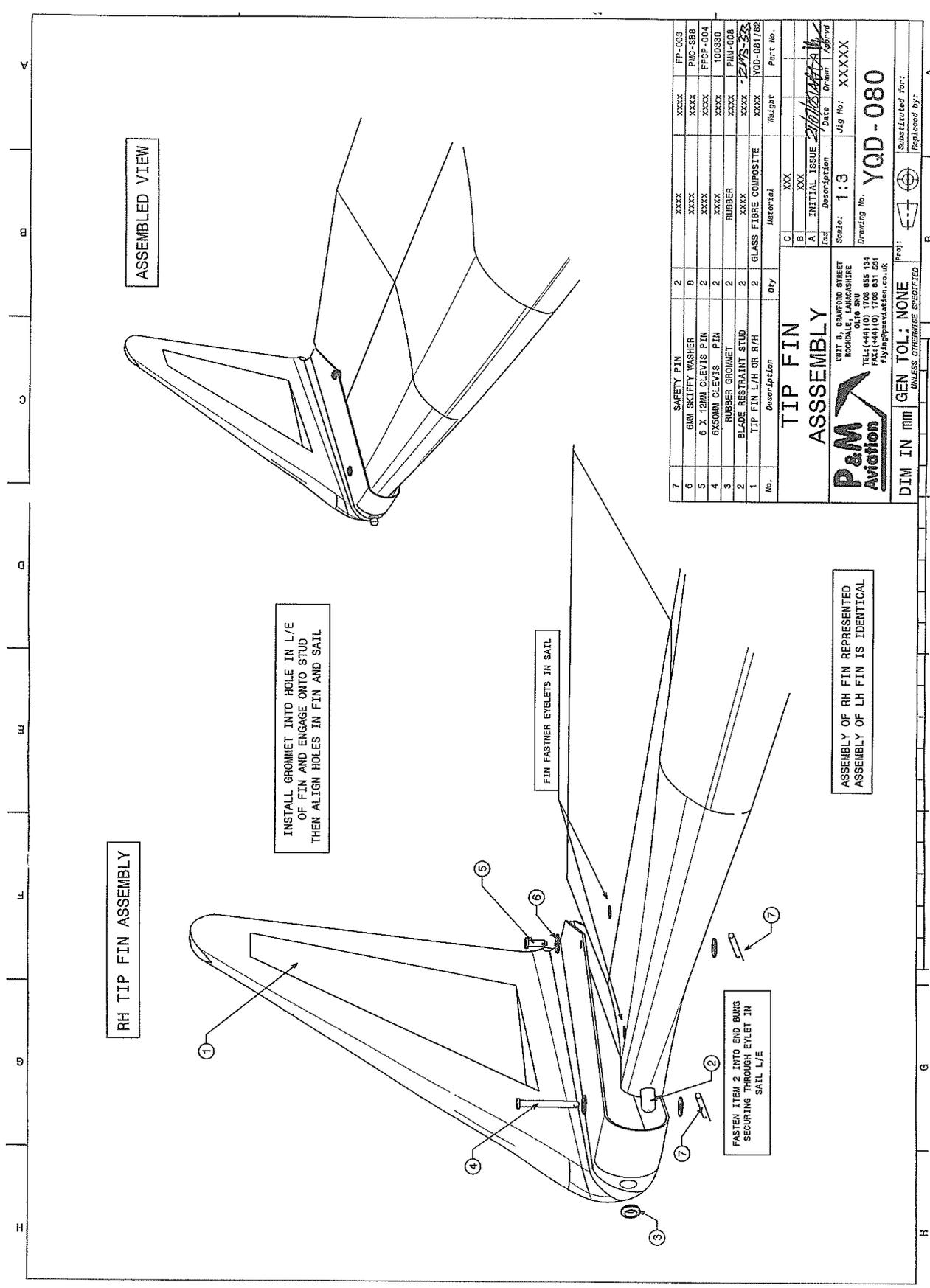
UNIT 8, ORANGEWOOD STREET
ROCHDALE, LANCASHIRE
OL16 6HU
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13518@pandaviation.co.uk

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Scale: 1:1
Drawing No. YQD-070
Jlg No. NONE

Iss	Description	Date	Drawn	Approved
A	INITIAL ISSUE			

Substituted for:



RH TIP FIN ASSEMBLY

ASSEMBLED VIEW

INSTALL GROMMET INTO HOLE IN L/E OF FIN AND ENGAGE ONTO STUD THEN ALIGN HOLES IN FIN AND SAIL

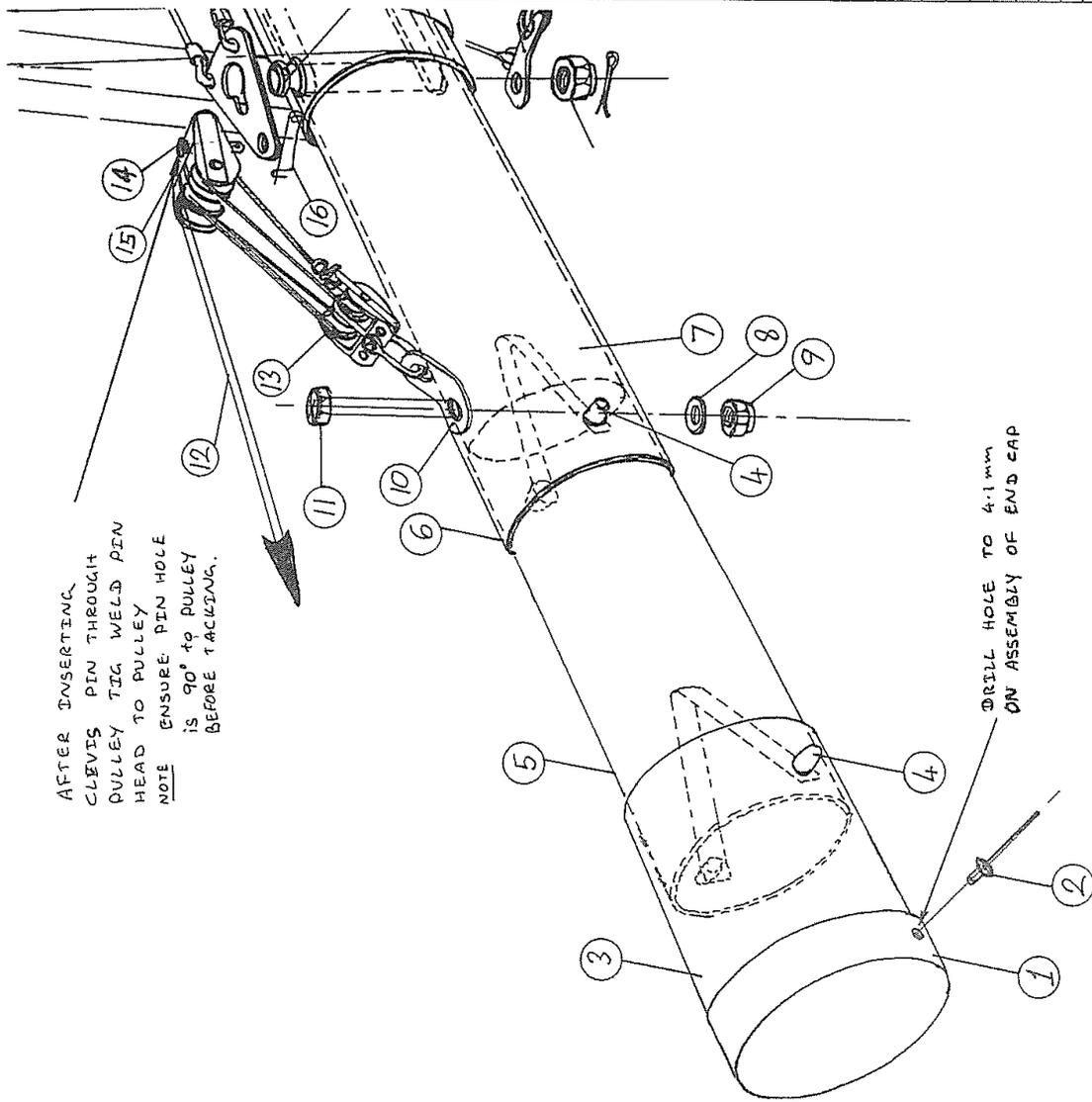
FASTEN ITEM 2 INTO END BUNG SECURING THROUGH EYELET IN SAIL L/E

FIN FASTNER EYELETS IN SAIL

ASSEMBLY OF RH FIN REPRESENTED ASSEMBLY OF LH FIN IS IDENTICAL

7	SAFETY PIN	2	XXXX	XXXX	FP-003																		
6	GMI SKIFFY WASHER	6	XXXX	XXXX	PIG-SB8																		
5	6 X 12MM CLEVIS PIN	2	XXXX	XXXX	FFCP-004																		
4	6X50MM CLEVIS PIN	2	XXXX	XXXX	100930																		
3	RUBBER GROMMET	2	RUBBER	XXXX	PIH-008																		
2	BLADE RESTRAINT STUD	2	XXXX	XXXX	275-333																		
1	TIP FIN L/H OR R/H	2	GLASS FIBRE COMPOSITE	XXXX	YQD-081782																		
No.	Description	Qty	Material	Weight	Part No.																		
TIP FIN ASSEMBLY																							
<table border="0"> <tr> <td>C</td> <td>XXX</td> <td></td> </tr> <tr> <td>B</td> <td>XXX</td> <td></td> </tr> <tr> <td>A</td> <td>INITIAL ISSUE</td> <td>2/10/07</td> </tr> <tr> <td>Face</td> <td>Description</td> <td>Date</td> </tr> <tr> <td>Scale:</td> <td>1:3</td> <td>Jig No: XXXXX</td> </tr> <tr> <td colspan="3"> Drawing No. YQD-080 </td> </tr> </table>						C	XXX		B	XXX		A	INITIAL ISSUE	2/10/07	Face	Description	Date	Scale:	1:3	Jig No: XXXXX	Drawing No. YQD-080		
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UNIT 8, CHAFFORD STREET HODDINGHAM, LINCOLN TEL: (+44) (0) 1708 855 134 FAX: (+44) (0) 1708 831 891 info@pandatom.co.uk																							
DIM IN mm GEN TOL: NONE Proj: Replaced by:																							
UNLESS OTHERWISE SPECIFIED																							

AFTER INSERTING
CLEVIS PIN THROUGH
PULLEY TIG WELD PIN
HEAD TO PULLEY
NOTE ENSURE PIN HOLE
IS 90° TO PULLEY
BEFORE TACKING.



DRILL HOLE TO 4.1mm
ON ASSEMBLY OF END CAP

16	SAFETY PIN	1	FP-003
15	TRIPPLE PULLEY BLOCK	1	RP-8
14	4.75mmX15.8mm CLEVIS PIN	1	FPCP-005
13	TWIN PULLEY BLOCK	1	RP-9
12	3mm BLUE CHORD (6METRES)	6m	VNR-BL3
11	M6X60mm HEX HT BOLT	1	FBM6-60
10	5/16 HOLE LIGHT DUTY TANG	1	RT-185
9	M6 NYLOCK NUT 'T' TYPE	1	FNMG-NT
8	1/4 T3 L.P. M/5 WASHER	1	FW4-T3
7	RIGGING TOOL SLT TUBE-INNER	1	YQC-014
6	RIGGING TOOL SLT TUBE-OUTER	1	YQC-013
5	RIGGING TOOL EXT TUBE-INNER	1	YQC-015
4	BUTTON PIN	2	FPBP-001
3	RIGGING TOOL EXT TUBE-OUTER	1	YQC-016
2	4mmX8mm ALLY POP RIVET	1	FR4-8-002
1	END CAP (YELLOW)	1	PEC50-001

Iss.	Description of revision	Date	Approved	Drawn	Date	Name
A	INITIAL ISSUE	7/10/02	[Signature]	[Signature]	7/10/02	[Signature]
			Approved			

PEGASUS AVIATION
Drawing/Part No: YQC-017

QUICK KEEL RIGGING
STRUT ASSEMBLY

DIM. IN mm | SCALE: NTS | PROJ
GEN. TOL. +-0.1